

PART NUMBER

DESCRIPTION

# PFR19-1721

### REAR SUBFRAME REAR BUSH INSERTS

#### **INSTALLATION GUIDE**

## **Contents (parts per pack):**

2 x Polyurethane A Inserts

2 x Polyurethane B Inserts

2 x Polyurethane C Inserts

1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

- It is recommended that:
- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

- 1. Support rear subframe. Loosen all bolts on subframe. Remove rear mount bolts completely to lower subframe to access to the rear mounts.
- 2. Clean any dirt or debris from around the rubber bush and voidings. Apply some of the supplied grease on the inner and outer face of the inserts.
- 3. Fit 'A' Insert from the top of the mount. Fig A.
- 4. Position 'B' insert between the mount lower plate and matching feature on the rubber bush. Pull and slide insert over the plate to fit into position. Fig B.
- 5. Fit 'C' insert into the bore of the mount from the bottom. Insert 'C' functions as a subframe alignment insert. Fig C.
- 6. Refit subframe and tension all hardware to manufacturers recommended torque settings.

